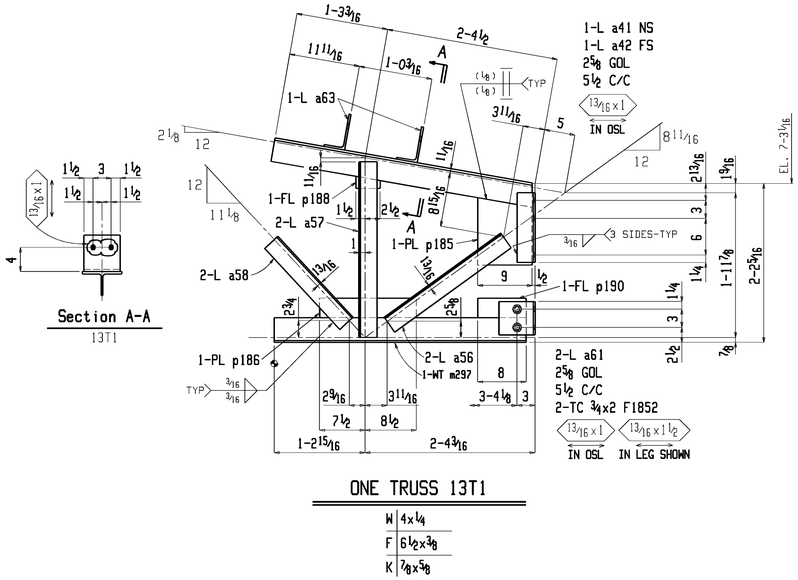
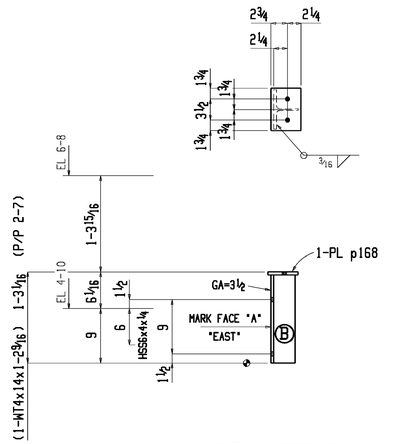


ONE TRUSS 13T1

W	4x1/4
F	6 1/2 x 3/8
K	7/8 x 5/8



ONE HANGER 13H1

W	4x5/16
F	6 9/16 x 7/16
K	15/16 x 5/8

SHOP NOTES:
1) ⊗ INDICATES SPOT OF PAINT

REF.DWG.=SEE B.O.M.

SHOP BILL OF MATERIAL Total weight : 197

SEQ NO	SEQ QUAN	MARK	QUAN	ITEM	LENGTH	WEIGHT	GRADE	REMARKS	PR
1	1	13T1	ONE	TRUSS		175			
		13T1	1	WT4x12	3 7/8	44	A992	BIE	
		m297	1	WT4x9	3 5 5/8	31	A992		
		a61	2	L6x4x5/16	0 5 1/2	9	A36		
		a63	2	L6x3 1/2x5/16	0 6	10	A36		
		a41	1	L4x3x5/16	0 11 1/2	7	A36		
		a42	1	L4x3x5/16	0 11 1/2	7	A36		
		a56	2	L3x3x1/4	1 11 3/4	19	A36		
		a58	2	L3x3x1/4	1 6 1/4	15	A36		
		a57	2	L3x2x1/4	2 5	20	A36		
		p185	1	PL4x9	0 11 5/8	7	A36		
		p190	1	FL4x8	0 3 1/4	2	A36		
		p188	1	FL4x2	0 4	1	A36		
		p186	1	PL4x3/4	1 4	4	A36		
			2	TC 3/4 Dia F1852	0 2	1		1HD WASH	
				FIELD BOLTS					
			10	TC 3/4 Dia F1852	0 2			1HD WASH	
1	1	13H1	ONE	HANGER		22			
		13H1	1	WT4x14	1 2 9/16	17	A992		
		p168	1	PL1/2x5	0 7	5	A36		

SURFACE PREPARATION: NONE	OPEN HOLES 13/16 ⌀ U/N	AMERICAN INSTITUTE OF STEEL CONSTRUCTION	
SHOP PAINT: NONE	ALL MAT'L A36 U/N	PROJECT: STRUCTURAL STEEL TEACHING SCULPTURE	
	WELD = E70XX ELECTRODE	CUSTOMER: AMERICAN INSTITUTE OF STEEL CONSTRUCTION	
NO. REVISION CODE BY DATE		DRAWN RAS 07/22/2010	SHOP ORDER XXXX
		CHECKED CT	SHEET NO. 13

DOUGLAS STEEL FABRICATING CORPORATION
rsteffens

Sep 22 2010 10:24:35 AM JOB: AISC Sculpture FAB: AISC Sculpture